

1. (Original) A method for the production of a rim, particularly for a bicycle, using a machining device for working a welding burr of the rim;

wherein the machining device comprises a first machining means that works an outer contour of the rim, and wherein the machining device comprises a second machining means that works an inner contour of the rim and that has an outer diameter that is less than the width of the rim well;

the method comprising the following steps:

- i) moving the first machining means in the plane of the contact surface of the rim along the outer contour in order to work the outer contour;
- ii) moving the second machining means essentially in the plane of the contact surface of the rim along the inner contour in order to work the inner contour, the rim being pivoted around an axis by a predefined angular range.

2. (Currently Amended) The method according to Claim 1, characterized in that wherein the first machining means for working the outer contour has a working diameter area that is radially enlarged in such a way that essentially the entire outer contour of the rim can be worked without a need for repositioning.

3. (Currently Amended) The method according to Claim 1 or 2,

characterized in that wherein the angular range around which the pivoting takes place is smaller than 5°.

4. (Currently Amended) The method according to at least one of Claims 1 to 3, characterized in that Claim 1, wherein a disk milling cutter is used as the first machining means.

5. (Currently Amended) The method according to at least one of Claims 1 to 4, characterized in that Claim 1, wherein an end milling cutter is used as the second machining means.

6. (Currently Amended) The method according to at least one of Claims 1 to 5, characterized in that Claim 1, wherein near the working head, the second machining means has an area with a smaller diameter.

7. (Currently Amended) The method according to at least one of Claims 1 to 6, characterized in that Claim 1, wherein at least one machining means comprises at least one cutting means that is selected from a group of cutting means comprising carbide cutting plates and diamond plates and the like.

8. (Currently Amended) The method according to ~~at least one of~~

~~Claims 1 to 7, characterized in that~~ Claim 1, wherein the process steps i) and ii) are carried out essentially at least partially simultaneously.

9. (Currently Amended) The method according to ~~at least one of~~

~~Claims 1 to 7, characterized in that~~ Claim 1, wherein the process steps i) and ii) are carried out essentially consecutively.

10. (Original) A rim, particularly for a bicycle, with a rim base, a rim

well and rim flanges;

the rim base having a flat depression along the circumference in the area of the weld seam,

the flat depression in the rim base having the shape of a segment of a circle in at least one place.

11. (Cancelled)

12. (New) The method according to Claim 2, wherein the angular

range around which the pivoting takes place is smaller than 5°.

13. (New) The method according to Claim 2, wherein a disk milling cutter is used as the first machining means.

14. (New) The method according to Claim 2, wherein an end milling cutter is used as the second machining means.

15. (New) The method according to Claim 2, wherein near the working head, the second machining means has an area with a smaller diameter.

16. (New) The method according to Claim 2, wherein at least one machining means comprises at least one cutting means that is selected from a group of cutting means comprising carbide cutting plates and diamond plates.

17. (New) The method according to Claim 2, wherein the process steps i) and ii) are carried out essentially at least partially simultaneously.

18. (New) The method according to Claim 3, wherein the process steps i) and ii) are carried out essentially at least partially simultaneously.

19. (New) The method according to Claim 6, wherein the process steps i) and ii) are carried out essentially at least partially simultaneously.

20. (New) The method according to Claim 2, wherein the process steps i) and ii) are carried out essentially consecutively.

21. (New) The method according to Claim 3, wherein the process steps i) and ii) are carried out essentially consecutively.